

Two-component fluid epoxy adhesive, not solvent-based, for bonding, construction joints and anchoring

#### **MATERIAL DESCRIPTION**

MasterFlow 150 is a two-component fluid epoxy adhesive, slightly thixotropic, non-solvent based, which guarantees high mechanical and chemical resistance and excellent adhesion to the most diverse construction materials.



#### **FIELDS OF APPLICATION**

MasterFlow 150 has been designed to perform by casting:

- anchoring reinforcement bars, log bolts, connectors and metal profiles in concrete, masonry, natural stone and wood elements;
- bonding of the most used building materials such as concrete, steel, bricks, natural stone and wood;
- casting joints between fresh and hardened concrete.

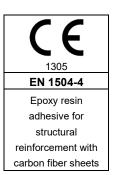
#### **FEATURES AND BENEFITS**

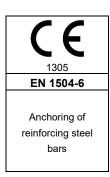
The peculiar characteristics of the MasterFlow 150 epoxy adhesive are:

- excellent adhesion: this requirement, thanks to the specific non-solvent formulation of the product, allows to obtain monolithicity with the substrate even in the case of wet holes or in the case of casting joints;
- high mechanical performance both in compression and in traction;
- dielectricity: (a.c. 1012 

  m) essential property for isolation from stray currents or dispersions;
- resistance to the most common acids, alkalis, solvents and hydrocarbons;
- impermeability: the material is also suitable for permanent contact with water.

In compliance with the European Regulation (EU No 305/2011 and EU No. 574/2014) the product is provided with the CE marking according to UNI EN 1504-4 and 1504-6 and the relative DoP (Declaration of Performance).





#### **COVERAGE**

- Resumption of casting and bonding: 0,9 ÷ 1,1 kg / liter.
- Grouting: 1.4 kg / liter of vacuum to be filled

#### **PACKAGING**

5 kg pack consisting of:

- comp. A, 4,68 kg.
- comp. B, 0,32 kg.

#### **STORAGE**

Store in a sheltered, cool, dry place (10÷30 °C) out of direct contact with sunlight, fire or naked flames. Should the temperature fall below 10°C the viscosity of the resin could increase and lumps form. In this case, before using the product, warm the containers (tightly closed) by standing them in hot water until the lumps disappear.





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Techni	cal Information		
Chloride content			<0.05%
Mixing ratio			A:100 B: 6,837
Consistency			Pourable
Density, ASTM D1505-85			1,4 ± 0,05 kg/l
Pot life, ASTM C881/C881M;			10°C:90 min
			20°C:60 min
			30°C:45 min
Workability			A 22°C: 90 min
			A 30°C: 35 min
Temperature of application			5 ÷ 35°C
Packaging			comp. A,4,68 kg buck,
Coverage  Essential characteristic in accordance to 1504-4 and 1504-6, with a			• comp. B,0,32 kg buck.
			Resumption of casting and bonding: 0,9 ÷
			1,1 kg / liter.  Grouting: 1.4 kg / liter of vacuum to be filled
			- Grouting, 1.4 kg/ liter of vacuum to be filled
dosage of water of 15.2%			Performances
Adhesion at 7 days	Resin-concrete	UNI EN 1542	≥ 3.5 MPa
	Concrete-resin-concrete	UNI EN 12615	≥ 10 MPa
	Resin-steel	ASTM D4541	≥ 10 MPa
	Concrete-resin-steel	UNI EN 12615	≥ 20 MPa
	Steel-resin-steel	UNI EN 12615	≥ 30 MPa
Compressive strength		ASTM D695	8 h > 15 MPa
		7.012000	24 h > 40 MPa
Elastic modulus		ASTM D695	7dd > 70 MPa
			8000 MPa
Elastic modulus		ASTM D638	8000 MPa
Direct tensile strength		ASTM D638	7gg > 15 MPa
Flexural strength		ASTM DOOR	8 h > 10 MPa
			24 h > 25 MPa
			7dd > 40 MPa
Thermal expansion coefficient		ASTM D696	2.93*10-5 °K-1
Glass transition temperature Tg		EN 12614	45 °C
Thermal deflection temperature		ASTM D648	57°C
Resistance to the extraction of steel bars -		EN 1881	<0,6
displacement relative to a load of 75 kN (mm)			

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#### **APPLICATION SHEET**

#### PREPARING THE SUBSTRATE

In the case of anchoring bars, etc. the hole must be at least 4 mm larger in diameter than the element to be anchored. Before casting the resin, the hole must be perfectly clean and dusted.

In the case of gluing and casting, the surfaces on which the resin will be poured must be prepared by sandblasting or scarifying and subsequently cleaned with compressed air. The substrates can also be slightly damp but must be free of water.

#### **MIXING**

Homogenize component B by effective manual stirring of the jar with which it is supplied.

Add component B to component A and mix everything with a low speed whip drill (about 200 rpm) for about 1 minute until a uniform gray color is obtained.

For applications with a thickness greater than about 1 cm, add to MasterFlow 150, in a ratio not exceeding 20%, a perfectly dry and well cleaned sand, with a minimum and maximum diameter respectively equal to 0.1 - 0.3 mm, or alternatively use MasterFlow 648

#### **APPLICATION**

MasterFlow 150 can be applied by casting. Do not apply the product at temperatures below 5  $^\circ$  C as the polymerization time would be extremely lengthened.

In the case of casting joints, and in particular for temperatures between 5 and 20  $^{\circ}$  C, the product can be diluted with a maximum of 5% diluent for epoxy E100. In these cases the product can be applied by brush with hard bristles, by roller, by spray using a pressure tank.

The resumption of casting must necessarily take place on the resin that has not yet hardened, respecting the following recoating times:

- 10 ° C within 3 hours;
- 20 ° C within 90 minutes;
- 30 ° C within 60 minutes



#### **SAFETY INSTRUCTION**

For information on the correct and safe use, transport, storage and disposal of the product, consult the most recent Safety Data Sheet.

#### **OTHER SERVICES**

For price analysis, specifications, supplementary brochures, references, reports and technical assistance, visit the website <a href="www.master-builders-solutions.com/it-it">www.master-builders-solutions.com/it-it</a> or contact <a href="mailto:infomac@mbcc-group.com">infomac@mbcc-group.com</a>.

Scan the QR code to visit the product page and download the latest version of this datasheet.



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Since 16/12/1992, Master Builders Solutions Italia Spa has been operating under a Certified Quality System compliant with the UNI EN ISO 9001 Standard. Furthermore, the Environmental Management System is certified according to the UNI EN ISO 14001 Standard and the Safety Management System is certified according to the UNI ISO 45001 Standard.

#### Master Builders Solutions Italia Spa

Via Vicinale delle Corti, 21 – 31100 Treviso – Italia T +39 0422 429200 F +39 0422 421802 www.master-builders-solutions.com/it-it e-mail: infomac@mbcc-group.com For further information, please consult the local Technician of Master Builders Solutions. The technical advice on how to use our products, either written or verbally given, are based on the current state of our scientific and practical expertise, and does not imply the assumption of any guarantee and/or responsibility for the final results of works executed using our products.

Therefore, the customer is not exempted from the exclusive task and responsibility of verifying the suitability of our products for the intended use and purposes.

This version supersedes all the previous ones.

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